

# Product Specification Data



# Description

MAX-metal<sup>™</sup> is an aluminum composite material comprised of two, pre-painted .15mm aluminum panels bonded to a solid polyethylene core. It's lighter in weight and more durable than both MDO and aluminum, plus it resists scratching and denting better than wood panels. The finish is ready for vinyl, screen print inks, paint, cutting, or routing.

## **Product Properties**

Weight (Kg/m²) 3.55

Sound Absorbtion NRC 0.05

Sound Attenuation R<sub>w</sub> db 24

Water Absorbtion % by volume 0.01

Thermal Performance R Values 0.0057

Core Composition Polyethylene

Flammability BS476 Part 6: Class 0, Part 7: Class 1

#### Panel Dimensions

Panel Thickness (mm) 3
Aluminum Thickness (mm) 0.15

Standard Sizes: 4'x 8', 4'x 10', 5'x 10'

## **Product Code**

MM843MW MM843MW1S

## **Dimensional Tolerances**

Thickness (mm) -0 + 0.2 Width (mm)  $\pm 2$  Length (mm)  $\pm 3$  Diagonal (mm)  $\pm 5$ 

Thermal Expansion 2.4mm/m @ 100°C Temp Difference

Aluminum Thickness (mm) ±0.02

## **Surface Properties**

Paint Thickness (micron) 20
Pencil Hardness >HB
Toughness of Coating 3T

Temperature Resistance -50°C to +90°C

Impact Strength (kg cm<sup>2</sup>) 42

Boiling Water Resistance Boiling for 2 hours without change

Acid Resistance Immersed surface in 2% HC1 for 24hrs without change
Alkali Resistance Immersed surface in 2% NaOH for 24hrs without change
Oil Resistance Immersed surface in 20# engine oil for 24hrs without change
Solvent Resistance Cleaned 100 times with Dimethylbenzene without change

Cleaning Resistance >1000 times without change

Peel Strength >5 Newton/mm



#### Statement of Practical Use

We believe the information on this product to be accurate. However, since we cannot anticipate or control the conditions under which this information or our products may be used, we cannot guarantee results obtained through their use. Tests of our products should be made by users to determine the suitability of these products for a specific purpose. The products are sold without warranty, either express or implied. The purchaser should refer to Grimco, Inc's price list for terms and conditions or sale, including disclaimer of warranties and limitation of liability.